

TRITON EPOXY PRIMER



TECHNICAL DATA:

Color	White, Black, Gray , Red Oxide, Yellow
Finish	Sheen
Specific Gravity	1.35 ± 0.05 k/l
Viscosity	75-100 KU (<i>depends on color</i>)
Drying Time	
Set-to-touch	15-30 minutes
Tack Free	2-4 hours
Dry Through	24 hours
Pot Life	8 hours
DFT (approx.)	40-50 microns/coat
Coverage	20-25 m ² /4L/coat
Reducer	Triton Epoxy Reducer
Shelf-Life	Minimum one (1) year under normal conditions.
Packaging	1L, 4L (can set) 16L (upon request)

PRODUCT DESCRIPTION:

A high quality, two-component epoxy-polyamide based primer that acts as a protection barrier and increases the life span of substrates.

PRODUCT HIGHLIGHTS:

Excellent protection against corrosion, improves surface adhesion, high resistant to alkalis.

RECOMMENDED FOR:

For interior use; steel doors & window, water tanks, grills & fences, Galvanized Iron Sheet.

RECOMMENDED SUBSTRATE:

Metal, wood and concrete.





APPLICATION:

Surface Preparation

For Galvanized Iron Sheets- Clean surface with a rag soaked in **Triton Lacquer Thinner** to remove dirt and other contaminants. Mix one (1) part of **Triton Rust Converter** diluted in nine (9) parts of water. Etch the surface with the mixture and let it thoroughly dry. Prime surface with a coat of **Triton Epoxy Primer with Catalyst** and let it completely dry overnight. Level any surface imperfection with **Bondtite Filler** and let it completely dry for thirty (30) minutes. Recoat with **Triton Epoxy Primer with Catalyst** and let it completely dry overnight. Apply two (2) coats of **Triton Epoxy Enamel** and let it completely dry overnight per coat.

Mixing

Stir before use. Mix three (3) parts of Part A to one (1) part of component B by volume. Allow 10-15 minutes conduction period before application.

For brush/roller application- Reduce with 1L **TRITON EPOXY THINNER** to 4L of **TRITON EPOXY PRIMER**.

For spray application- Reduce with 2L of **TRITON EPOXY THINNER** to 4L of **TRITON EPOXY PRIMER**.

APPLICATION METHOD:

Prime surface with a coat of **TRITON EPOXY PRIMER** and let it completely dry overnight. And/or apply **BONDITE BODYFILLER** for any surface imperfection and let it completely dry for thirty (30) minutes. Sand and recoat with **TRITON EPOXY PRIMER with CATALYST** and let it completely dry overnight.

Apply two (2) coats of **TRITON EPOXY ENAMEL TOPCOAT** with four to five (4-5) hours interval and let it dry overnight.

INFORMATION:

TRITON PRODUCTS are manufactured from the highest quality raw materials using the most advanced methods. Best results from the superior product are attained when these preparation and application instructions are followed carefully.

For more information on this guide or on any Triton coating product please contact us at 8645-6203 or email us at tsr.tritonpaints@gmail.com or roosevelt.chemical.inc@gmail.com

